






LeanManufacturing.online				CAP Do Title				Area:			
Focused Improvement Cycle						PLAN (Improvement Timeline):					
Major Equipment Related Losses						Short Term Action (within a week):		Responsible	Deadline	Status	
Major Stops		Minor Stops		Quality Loss		Other					
Changeover		Speed Loss		Start-up/Shutdown							
Title:						Intermediate Action (within a month)		Responsible	Deadline	Status	
Equipment Name:						Long Term Action (within three months)		Responsible	Deadline	Status	
Improvement Team:											
Objective											
(CHECK) Improvement Reason:						DO					
5 W's & 1 H						Short Term Action					
What:						Before: (Brief Description)		After: (Brief Description)			
When:											
Where:											
Who:						OPL No./MP sheet No.					
Which:						Intermediate Action					
How:						Before: (Short Description)		After: (Short Description)			
Summary of Phenomenon						OPL No./MP sheet No.					
						Long-Term Action					
						Before: (Short Description)		After: (Short Description)			
(ANALYZE) Why - Why Analysis:						OPL No./MP sheet No.					
Why 1:						Results Review (Use numeric data to show results)					
Why 2:						Was the objective met?		Yes	No	<input type="checkbox"/>	<input type="checkbox"/>
Why 3:						Results achieved					
Why 4:						Other Benefits					
Why 5:						Follow-Up by FI Subcommittee:					